A Material Difference
HEXPOL Compounding is a member of HEXPOL AB, a Swedish Company listed on the OMX Nordic Stock Exchange. HEXPOL AB is organized in two business areas: HEXPOL Compounding and HEXPOL Engineered Products with production units in 10 countries. The business areas operate in separate market segments. Despite this, HEXPOL utilizes distinct synergies in the areas of technology, purchasing and production.

HEXPOL Compounding is one of the world’s leading groups in the development and production of advanced, high-quality Rubber compounds, TPE compounds and Thermoplastics compounds and is one of only a few truly global suppliers in the industry.

Its operations include 34 production facilities worldwide all using the company’s fully integrated production process.
HEXPOL Compounding offers customers advanced Rubber, TPE and Thermoplastics compounds. Long term growth, which is an overall goal, is achieved through effective organizations in a safe environment characterized by continuous improvements. This is made possible by well-trained and highly skilled employees who are proud of their work and do their utmost to satisfy our customers.

**RUBBER COMPOUNDS** are semi-finished products and can be seen as homogenous mixtures of different ingredients that have previously been defined in a specific formulation or “recipe”. These ingredients, or raw materials, can be subdivided into the following categories: polymers, fillers, plasticizers, accelerators, cross-linking agents and many other special products. Only the right composition and a perfect mixing process result in the optimum properties of the final product.

Customers are manufacturers of polymer components who impose rigorous demands on quality and delivery capacity.

**TPEs**, or **THERMOPLASTIC ELASTOMERS**, are a family of rubber like materials that combine the performance of thermoset rubbers with the processing ease of plastics, to deliver enhanced design possibilities for a diverse range of markets including household, automotive, industrial, medical, construction, electronics, sports, toys and caps & closures.

**THERMOPLASTICS** (polypropylene, polyethylene & polyamide) are compounds that are modified with minerals, fiberglass, natural fibers & rubber to achieve specific physical properties that are designed for the customers application. Thermoplastics are sold under the brand names RheComp (olefin compounds), RheLon (polyamide) & RheVision (natural fibers).
AN ADVANCED INDUSTRY

HEXPOL Rubber Compounding is a leading developer and manufacturer of advanced, high-quality rubber compounds by using innovative processes and state-of-the-art equipment.

MARKETS AND APPLICATION FIELDS

Customers of the HEXPOL Rubber Compounding business area comprise rubber product manufacturers who place high demands on performance and global delivery capabilities. The largest market segments are:

- automotive
- building and construction
- energy and oil
- water treatment
- wire and cable
- aerospace
- tire retreading
- transport
- agriculture
- roll covering
- ... followed by many other consumer and industrial markets

PRODUCTS AND SOLUTIONS

HEXPOL Rubber Compounding offers a wide range of products for all customer processes:

- fully accelerated compounds ready to use
- solid and sponge
- black and color compounds
- endless strips, slabs or granules
- filtered and non-filtered compounds
- flame-retardant compounds
- specialty products
- calendared compounds and sheets
- molded envelopes and curing tubes
- silicone compounds and preforms

The experience is spread over a large number of polymer types such as EPDM, SBR, NBR, HNBR, ACM, FKM, AEM, IIR, CR, CSM, CM, VMQ, ECO and NR/IR.
FOCUS ON CUSTOMER SERVICE
In order to develop cost effective solutions, we need to understand customer processes. This has allowed HEXPOL Rubber Compounding to develop significant expertise in best practices for rubber processing. We have built and trained our technical teams to support customers in areas such as extrusion processes (hot air, microwave, salt bath), injection molding, compression molding, transfer molding and calendaring.

EXCELLENCE IN RESEARCH & DEVELOPMENT
Through the recruitment and training of top rubber technologists, HEXPOL Rubber Compounding has built an international team of developers who use the latest technology for knowledge sharing. HEXPOL Rubber Compounding takes an integrated approach to recipe and mixing process development, which takes into consideration customers’ processes, technical specifications, cost effectiveness and the latest in raw materials.

STATE-OF-THE-ART TECHNOLOGY
By focusing exclusively on compounding, HEXPOL Rubber Compounding has taken a leading role in mixing innovation, introducing a high degree of automation. As a result of standardization, the same state-of-the-art equipment can be found in most HEXPOL Rubber Compounding plants. In cooperation with leading machinery suppliers and with production facilities that provide feedback from daily operations, HEXPOL Rubber Compounding’s engineering department is continuously striving towards the improvement of the processing lines. The engineers’ experience and knowledge guarantee the most advanced equipment, designed to meet long-term needs and technological leadership.

QUALITY COMMITMENT
All HEXPOL Rubber Compounding plants are ISO 9001 certified.
Through close monitoring of process performance, all employees are committed to improve the performance and effectiveness of the Quality Management System, with the goal to achieve the highest level of product and service quality. Highly automated production processes store relevant data from each process step including raw material data, mixing parameters and final control of the products. This data is available online and used to control process and product performance. Each plant is equipped with a production control laboratory performing extensive testing.

ENVIRONMENTAL COMMITMENT
HEXPOL Rubber Compounding has a firm commitment to contribute to sustainable development and to ensure the health and safety of its employees. By implementing environmental management systems according to ISO 14001, at all manufacturing sites, HEXPOL Rubber Compounding will continuously improve its environmental performance.
HEXPOL TPE is a global polymer compounding group specialising in Thermoplastic Elastomers (TPE). Their products add value, functional performance and soft-touch aesthetics to a growing number of applications in the consumer, medical, packaging, automotive, electronics and construction industries. They invest in their operations, teams and technologies to ensure they give their customers the most reliable, relevant and cost-effective TPE compounds, backed by highly responsive support, technical know-how and application expertise.

Their speciality are customised TPEs, delivered efficiently and quickly. Their teams across the globe are constantly developing new polymer combinations, helping create materials that are lighter, more durable, more versatile, more sustainable. They have a trusted track-record in the engineering of novel, reliable and commercially competitive products. With one of the most comprehensive portfolios of TPEs in the industry, they continue to advance the properties of their materials, tailoring them to your requirements.

Dryflex®

Dryflex is the largest product family, with TPE ranges for consumer, automotive, packaging, industrial and construction applications.

Mediprene®

The Mediprene family of TPEs was developed to meet the demands of the medical device and pharmaceutical industries.

Epseal®

Epseal TPEs offer safe, reliable and taste-free sealing solutions for food and beverage caps and closure applications.

& more...

...complementary products include Lifolit® soft-PVC, Lifobatch® masterbatch and Lifocork® cork compounds.

Dryflex® Green

Dryflex Green is a family of TPE compounds containing raw materials derived from renewable resources such as plant and vegetable crops. They offer sustainable alternatives to fossil-based polymers.
TECHNICAL EXPERTISE AND SUPPORT FOR YOU

The technical department is at the heart of what they do. Their scientists, application engineers and processing technologists lead the way in polymer research and development.

They are always thinking about new ways to do things better and they are building a reputation for being challenging and resourceful.

YOU'RE IN SAFE HANDS

With state-of-the-art compounding and product development facilities, HEXPOL TPE places a strong emphasis on operational excellence. They invest in high-quality compounding technology and processes so that customers receive products with consistent processing characteristics. They work with internationally recognised quality management standards such as ISO 9001, ISO 14001, ISO 50001 and ISO 13485. Their teams have a comprehensive understanding of regulatory and industry standards, global and national legislation.

YOUR PRODUCT DESIGN

HEXPOL TPE works closely with customers, designers, OEMs and the end-users of their products to understand the challenges they are facing. Their goal is to engineer intelligent solutions which precisely match application and processing requirements, but also to find solutions that meet gaps in the market. Their products are turned into everything from wearable technology to car mats, medical tubing to sealing in beverage closures, baby drinking cups to power tool grips ... with new applications being introduced every day.

GREEN FOR YOU

HEXPOL TPE wants to decrease environmental stress. All sites operate under an Environmental Policy and collaborate with industry, regulatory authorities, suppliers and customers to ensure they have as low an impact on the environment and resources as possible. They carefully select production equipment, raw materials, logistical and packaging solutions.

In their product portfolio, they work with the circular economy to improve utilisation of polymer recyclate and with their Dryflex Green range of biobased TPEs they offer sustainable alternatives to fossil-based polymers and help to reduce demands on finite raw materials.

HEXPOL Compounding makes no representations, warranties or guarantees regarding suitability of products for your process or end-use application. Dryflex® Mediprene®, Epaseal®, Lifotel®, Lifocork® and Lifobatch® are registered trademarks, property of the HEXPOL TPE group of companies.
HEXPOL Compounding is also operating in the field of Thermoplastics compounding through its RheTech businesses, based in the USA. RheTech is a leading producer of filled & reinforced polypropylenes, color concentrates & additives for the automotive, truck, construction, lawn & garden, appliances and many consumer markets. RheTech also produces a range of engineered materials, including the RheLon line of reinforced polyamides. In keeping with its commitment to environmental responsibility, the company has developed its RheVision line of bio-reinforced polyolefins that currently uses ground wood, rice hulls, walnut and coconut shell waste as reinforcements.

**RHETECH OFFERS A BIG PRODUCT FOLIO:**
- polyolefin compounding for both PP and PE
- products include filled and reinforced compounds (glass fibers, mineral and natural fibers)
- TPOs
- RheVision natural fiber compounds – PP/PE with wood fiber, rice hulls, coconut shell fiber and others
- blow molding compounds
- pre-colored, natural, black for all products
- multifunctional color concentrates and additive in master batch or dry blend form (multiple carriers EVA, polyolefin and engineered resins)
- engineered resin compounding for PA6, PA66 and others
- products include filled and reinforced compounds with three levels: performance, industrial, PCR
- PA products include mid-tough and high-tough for PA6 and PA66

**ENGINEERING EXCELLENCE**
RheTech application engineers are leaders in the development of compounded and engineered plastic polypropylene. With many years of experience in formulating and delivering tailored solutions, RheTech turns ideas into reality. They address all aspects of economic and performance requirements for raw material and end-use applications. Broad technical, sophisticated development, and computerized manufacturing capabilities allow them to push and extend the boundaries of what is often thought possible.

**STATE-OF-THE-ART TECHNOLOGY**
The professional team of RheTech manufacturing engineers is dedicated to continuous improvement of manufacturing capabilities by monitoring and incorporating advancements in technology. The process, from material handling and inventory control, through to extrusion process, is controlled by sophisticated computer software.

**QUALITY**
Those controls facilitate flexibility and consistently ensure the highest standards of efficiency and quality. Flexibility largely defines the success of RheTech, as well as accuracy, efficiency and responsiveness. This focus allows RheTech to deliver a cost-effective, quality product, time after time.

**ENVIRONMENT**
RheTech is committed to the management of health, safety, and environmental systems as a key component of their business. The Michigan facilities are accredited to ISO 14001.
## Rubber Compounding

### Locations Europe

<table>
<thead>
<tr>
<th>Company Name</th>
<th>Address</th>
<th>Phone</th>
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### Locations Asia

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### Locations NAFTA

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